INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/09828

A. CLAS IPC(7) US CL	SSIFICATION OF SUBJECT MATTER : B23Q 3/00; B21D 39/00; B23P 19/04; B25B : 29/464, 520, 237, 272	27/14		
1	International Patent Classification (IPC) or to both	national classification and IPC		
B. FIEL	DS SEARCHED			
	ocumentation searched (classification system followers) 464, 520, 237, 272, 516, 517, 508; 33/412, 661	d by classification symbols)		
Documentati	on searched other than minimum documentation to the	he extent that such documents are include	d in the fields searched	
Electronic da	ata base consulted during the international search (na	me of data base and, where practicable, s	earch terms used)	
<u></u>	UMENTS CONSIDERED TO BE RELEVANT			
Category *	Citation of document, with indication, where a		Relevant to claim No.	
Α	US, 6,430,792 B1 (FOSTER et al.) 13 August 200	2 (13.08.2002). See entire document.	1-6, 9, 10	
A	US 3,726,122 A (DAWSON) 10 April 1973 (10.04	4.1973). See entire document.	1-6, 9, 10	
Α	US 4,189,817 A (MOEBIUS) 26 February 1980 (2	6.02.1980). See entire document.	1-6, 9, 10	
A	US 5,347,701 A (HOSSEINIAN et al.) 20 Septemble document.	ber 1994 (20.09.1994). See entire	1-6, 9, 10	
х	US 2,656,607 A (HARDING) 27 October 1953 (2) first curved end portion 50, second curved end por connecting the first and second portions.		7, 8	
х	US 2,514,374 A (COOPER) 11 July 1950 (11.07.1 curved end portion 18, second curved end portion the first and second portions.		7, 8	
K 7				
Purther documents are listed in the continuation of Box C See patent family annex.			·	
	pecial categories of cited documents: defining the general state of the art which is not considered to be	"T" later document published after the inter date and not in conflict with the applic principle or theory underlying the inve	ation but cited to understand the	
of particular relevance "E" earlier application or patent published on or after the international filling date		"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as		when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be		
specified) "O" document referring to an oral disclosure, use, exhibition or other means		considered to involve an inventive step combined with one or more other such being obvious to a person skilled in the	documents, such combination	
"P" document published prior to the international filing date but later than the priority date claimed		"&" document member of the same patent family		
Date of the ac	ctual completion of the international search	Date of mailing of the international sear 22 NOV 2004	ch report	
30 Sentember 2004 (30 09 2004)				
Mail Com	ailing address of the ISA/US I Stop PCT, Attn: ISA/US Innissioner for Patents Box 1450	Authorized officer David P Bryant David P Bryant		
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International application No. PCT/US04/09828

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
х	US 409,008 A (BREYMANN) 13 August 1889 (13.08.1889). In Figures 1 and 2, note first curved end portion D, second curved end portion C, and cross piece B for connecting the first and second portions.	7, 8
Α	US 2,105,954 A (RIPPE) 18 January 1938 (18.01.1938). See the Figures.	7, 8
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